

Volume 2 – Hollow Units 140/190



Concrete masonry: Strong, durable and attractive









Published by					
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ACKNOWLEDGEMENTS

The assistance of the following organisations in compiling this publication is acknowledged.

FS Crofts

Hilti

Institute for Timber Construction Limited

MITEK

Soderlund and Schutte

The South African Institute of Steel Construction

The South African Lumber Miller Association

USE OF COMPUTER AIDED DESIGN (CAD)

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Guidelines on the DETAILING OF CONCRETE MASONRY

VOLUME 2 HOLLOW UNITS – 140mm and 190mm

Editors: J W Lane J E Cairns JH Catsavis







PREFACE

Successful masonry depends on adequate design and specification of materials, sound construction practice and an acceptable quality of workmanship. Good workmanship is in turn dependent on access to accepted norms of local detailing practice and materials.

The purpose of this booklet is to provide guidelines for the detailing of concrete masonry structures. It should be read in conjunction with the Concrete Manufacturers Association's Masonry Manual, the National Building Regulations, and National Home Builders Registration Council Home Building Manual the relevant South African Bureau of Standards specifications and codes of practice.







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COMPUTER

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SINGLE LEAF WALLS (REFERENCE H-**-*)

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Foundation walls	– external walls	H-FG-01/04	9–10
	– internal walls	H-FG-05/07	11
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Refer to:	Volume 1 for details of 140 mm solid unit wa	lls	
	Volume 3 for details of cavity walls		

GUIDELINES ON THE DETAILING OF MASONRY STRUCTURES REFERENCE CODING SYSTEM

DESCRIPTION OF	Computer Reference Number	
SOLID UNIT SINGLE L	EAF WALLS 140mm	S -**-**
HOLLOW UNIT SINGL	E LEAF WALLS 140 AND 190 mm	H-**-**
CAVITY WALLS 240 TO	D 290 mm	C-**-**
	LS	
	115	H-AU-**
BEAM TO WALL		H-BW-**
BUNDING PATTERNS		H-BP-**
CONTROL JOINTS		H-CJ-**
DOOR FRAMES		H-DF-**
FOUNDATIONS AND G	ROUND FLOOR SLAB	H-FG-**
INTERSECTION	WALL TO WALL	H-WW-**
	WALL TO COLUMN (CONCRETE)	H-CC-**
	WALL TO COLUMN (STEEL)	H-CS-**
	WALL TO COLUMN (MASONRY)	H-CM-**
	WALL TO COLUMN (PILASTERS)	H-CP-**
JOINT PROFILES		H-JP**
LINTELS		H-LI-**
PARAPET WALLS INC	LUDING COPING	H-PW-**
REINFORCING		H-RE-**
ROOF SLABS		H-RS-**
ROOF TRUSSES		H-RT-**
SERVICES		H-SV-**
SILLS		H-SI-**
SUSPENDED FLOOR		H-SF-**
WINDOW FRAMES		H-WF-**
NOTES		H-**-NB

Notes:

The computer reference number is the file name under which the individual drawings are stored. The last two digits (indicated with an asterix above) represent the numbering of drawing in that particular category. Where the last two digits are replaced with the letter "NB", this file contains notes which are pertinent to the drawings in the particular category.

GENERAL NOTES

Concrete masonry has wide applications in modern industrial, commercial, educational and residential buildings.

The main types of masonry walls dealt with in these guidelines are: single leaf walls using solid units (Part 1), single leaf walls using hollow units (Part 2) and cavity walls (Part 3).

The details shown in this publication are intended merely as a guide. Each construction situation is unique and there are many factors to be considered before a detail is finalised – far too many for inclusion here.

The purpose of good detailing is to assist in achieving sound construction and a buildable structure that will perform well in service.

The following factors must be taken into account when detailing for concrete masonry structures:

Materials:

- Concrete masonry units: solid/hollow – dimensions non-face/face – texture, colour and profile properties and availability.
- Mortar:

Class to be used plus materials. (Will mortar sand result in high shrinkage of mortar and wall?)

Environmental conditions:

Environment: Orientation Likelihood of significant movement due to temperature and moisture variations Earth/Seismic movement Service conditions: Loading: dead, imposed, wind, unexpected Aggressive conditions: corrosion Type of structure Unreinforced/reinforced/prestressed Composite structure: masonry/reinforced concrete 7 masonry/prestressed concrete masonry/structural steel masonry/timber and their interaction

- Degree of fixity between elements and likely movement.
- Special finishes and specification requirements.
- Workmanship quality

Design

Modular co-ordination of building elements-work to 200mm module horizontally and 100mm (and 200mm when using facings) vertically.

Details in these guidelines do not necessarily apply to masonry structures over four storeys in height.

Unless otherwise stated, the details shown are based on the "deemed to satisfy" clauses of SANS 10400 and the NHBRC Home Building Manual (HBM).

In this code of practice, only strip foundations are covered, but there may be a need for special foundations in particular cases. Authoritative advice should be obtained in this regard.

The information contained in this publication is intended as a guide only. The Concrete Manufacturers Association cannot be held responsible for its interpretation and use.









FOUNDATION AND WALL DETAILS - EXTERNAL WALLS



H-FG-NB

Note:

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- 1. Thickened slab foundations may cause cracking with ground floor slab. Consider use of fabric reinforcement in slab to limit cracking.
- 2. The bearing capacity and sensitivity to moisture changes of soil may be unsatisfactory with thickened slab foundations.
- 3. Refer to SANS 10161 for foundation sizes based on specific soil conditions and Home Building Manual.
- 4. Bond or U-blocks, without dampproof sheeting, may be used in place of traditional DPC's. The position of weepholes is changed see details below. In all cases the mortar bedding is shell bedding with no mortar under webs.



5. Foundation material conditions will determine whether wall, concrete or steel columns share a common foundation around the column foundation area. Estimates of likely settlement between wall and column will determine the need or otherwise for movement (control) joints in the wall.

FOUNDATION AND WALL DETAILS - INTERNAL WALLS





SILLS AND LINTELS



WINDOW FRAME DETAILS - STEEL FRAMES



WINDOW FRAME DETAILS – STEEL FRAMES



DOOR FRAME DETAILS – STEEL FRAMES







DOOR FRAME DETAILS – ALUMINIUM FRAMES



INDEX TO SUSPENDED FLOORS ON EXTERNAL AND INTERNAL WALLS

Many factors influence the detail to be used at the junction of suspended concrete floors. Consideration should be given to the following:

STRUCTURAL ASPECTS

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- Is wall below slab structural or non-structural (i.e. infilling panel)?
- Is allowance to be made between top of supporting structural wall and slab for horizontal movement i.e. sliding? Or should there be fixity between wall and slab? (Note: Sliding or fixity considerations are

significant factors in design of both wall and slab)

DETAILING ASPECTS

- Does suspended slab bear on full or part width of wall?
- Is exterior of wall face or plastered?
- Is damp proofing required?

C C C C C C C C C C C C C C C C C C C			WALL D	DETAILS	
	XIT)	EXTERNAL		INTERNAL	
		STRUCTURAL	NON- STRUCTURAL	STRUCTURAL	NON- STRUCTURAL
NON-MODULAR	SLIP PLANE	H-SF-02 (190) H-SF-03 (140)			
ULAR	SLIP PLANE	H-SF-04 (190) H-SF-05 (140)	H-SF-10 (190)		
	FIXED	H-SF-07			
DETAIL	SLIP PLANE	H-SF-01			
FULL WIDTH	LATERAL STABILITY		H-SF-08 H-SF-09	H-SF-11 H-SF-12 H-SF-13 H-SF-14	H-SF-11 H-SF-11 H-SF-11 H-SF-11
SLAB ON	FIXED	H-SF-06			





















ROOF TRUSS FIXING TO WALL



ROOF TRUSS FIXING TO PARAPET WALL



MASONRY BOND PATTERNS AND JOINT PROFILES



MASONRY BOND PATTERNS AND JOINT PROFILES



WALL TO WALL INTERSECTIONS - CORNERS



WALL TO WALL INTERSECTIONS - FACE UNITS



SILL BLOCK FORMING CORNER
WALL INTERSECTIONS



PIER IN WALLS – FAIR-FACE UNITS – 300 MODULE



PIER IN WALLS - FAIR-FACE UNITS - 400 MODULE



PIER IN WALLS - ROCK FACE UNITS



PILASTER AND PIER BLOCKS IN WALLS



CONCRETE COLUMN/WALL INTERSECTIONS



CONCRETE COLUMN/WALL INTERSECTIONS



CONCRETE COLUMN/WALL INTERSECTIONS



CONCRETE COLUMNS WITH ROCKFACE SURROUNDS



CONCRETE COLUMNS WITH ROCKFACE SURROUNDS



STEEL COLUMN/WALL INTERSECTIONS



STEEL COLUMN/WALL INTERSECTIONS



STEEL COLUMN/WALL INTERSECTIONS



STEEL COLUMN/WALL INTERSECTIONS -ROCKFACE FINISH



STEEL COLUMN WITH ROCKFACE UNITS SURROUND



DETAILS OF BEAM BEARING AND EMBEDMENT OF ANCHOR BOLTS



CONTROL JOINTS IN WALLS





CONTROL JOINTS IN WALLS



CONTROL JOINTS IN WALLS



CONTROL JOINTS IN WALLS - LOCATIONS



DETAILS OF TYPES OF REINFORCEMENT AND FIXING





DETAILS OF TYPES OF REINFORCEMENT AND FIXING



REINFORCEMENT DETAILS – BEAMS







REINFORCED MASONRY - FOUNDATIONS









Note:

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Usually 190mm long, in fair face only with sash groove in soffit

U-BEAM OR LINTEL BLOCK



Note:

Bond blocks can be cut or manufactured. Typical dimensions as shown.

Outer shell thickness: • Fairface – 32mm

• Rockface – 42mm

Bond blocks can be made with same colour and texture as standard blocks.

BOND BLOCK

PLAN





DETAILS OF AIRCONDITIONING UNIT INSTALLATION



LOCATION OF SERVICES IN/ON WALLS



LOCATION OF SERVICES IN/ON WALLS



LOCATION OF SERVICES IN/ON WALLS



Note:

- 1. 2
- 'Sleeves, chases and holes should, as far as possible, be provided during the erection of the masonry, or purpose-made chased units should be built in position agreed by the designer'. Refer to SANS 10164-1 Vertical chases in solid units should not exceed one third of the wall/leaf thickness and horizontal chases should not exceed one sixth of the wall/leaf thickness. (See Note 4) Walls constructed of hollow units should not be chased at all and services should be located in the unit cavities. 3 Where chasing in these units is unavoidable it should be no deeper than 15mm or the core of the unit shall be
- filled with 15 MPa concrete. 4. Horizontal chasing should be avoided where possible. Ensure that chases do not impare strength, stability and fire resistance properties of the walling below the minimum permitted.



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NOTES



APPENDIX A DEFINITIONS

- **Masonry wall** means an assemblage of masonry units joined together with mortar or grout. Masonry units may be either solid or hollow, and of brick or block size¹.
- **Block** means any masonry unit having dimensions, which satisfy any one of the following conditions:
 - a) length between 300mm and 650 mm;
 - b) width between 130mm and 300 mm; or
 - c) height between 120mm and 300 mm.
- **Brick** means any masonry unit which is not a block. A masonry unit having dimensions, which satisfy all of the following conditions:
 - a) length not more than 300 mm;
 - b) width not more than 130 mm; and
 - c) height not more than 120 mm.
- Hollow masonry unit: A masonry unit containing cavities in excess of 25% but not exceeding 60%, of the gross volume of the unit¹.
- **Masonry accessories**: These include masonry anchors, connectors and ties other than wall ties; shelf angles and their fixings; wall ties that transmit shear; and bed joint mesh¹.
- **Masonry unit**: A unit of a rectangular shape and that is intended for use in the construction of bonded masonry walling¹.
- **Solid masonry unit**: A masonry unit either containing no cavities or containing cavities not exceeding 25% of the gross volume of the unit¹.

Types of masonry

- **Prestressed masonry**: Masonry in which pretensioned or post-tensioned steel is incorporated to enhance resistance to tensile or shear forces¹.
- **Reinforced masonry**: Masonry in which steel reinforcement is incorporated to enhance resistance to tensile, compressive or shear forces¹.

Types of reinforced masonry

- **Grouted-cavity masonry**: Two parallel single-leaf walls spaced at least 50 mm apart, effectively tied together with wall ties. The intervening cavity contains steel reinforcement and is so filled with infill concrete or grout as to result in common action with the masonry under load¹.
- **Reinforced hollow blockwork**: Hollow blockwork that is reinforced horizontally or vertically (or both) and subsequently wholly or partly filled with concrete¹.

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SANS 10164-2 (See Appendix B)



APPENDIX B REFERENCES

STANDARDS AND CODES OF PRACTICE ON THE USE OF CONCRETE MASONRY

MANUFACTURE OF CONCRETE MASONRY UNITS

SANS 1215 - 1984 Concrete masonry units

USE OF MASONRY UNITS

Planning, design and specifications

SANS 993-1972 Modular coordination in building

SANS 10021-2002 Waterproofing of buildings

SANS 10155-1980 Accuracy in buildings

SANS 10249-1993 Masonry walling

NBRI R/Bou – 602 Fire resistance ratings – wall constructed of concrete blocks

Building Regulations

National Building Regulations and Building Standards Act 1977 revised 1990

SANS10400-1990

Application of the National Building Regulations

National Home Builders Registration Council Home Building Manual

Structural Design

SANS 10100-1:2000 The structural use of concrete Part 1: Design

SANS 10160 -1989 The general procedures and loadings to be adopted

for the design of buildings.

SANS 10161-1980 The design of foundations for buildings

Prestressed concrete lintels

SANS 10164.

SANS 1504-1990

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The structural use of masonryPart 1-1980:Unreinforced masonry wallingPart 2-2003:Reinforced and prestressedmasonry walling

Crofts, FS: Lane JW Structural concrete masonry, a design guide.

Concrete Masonry Construction

SANS 073-1974

Safe application of masonry-type facings to buildings

SANS 10145-2000 Concrete masonry construction

SANS 10155-1980

Accuracy in buildings

MATERIALS OF CONSTRUCTION

Aggregates

SANS 794-2002

Aggregates of low density

SANS 1083-2002

Aggregates from natural sources – aggregates for cement.

Cement

SANS 50197-1:2000

Cement

Part 1: Composition, specifications and conformity criteria, for common cements.

SANS 50413-1:1994

Masonry cement Part 1: Specification.

SANS 1491-	1989							
Portland	cement extenders							
Part 1:	Ground granulated blastfurnace slag.							
Part 2:	Fly ash.							
Part 3:	Condensed silica fume.							
Dampproof c	courses							
SANS 248-1	973							
Bitumino	us dampproof course							
SANS 298-1	975							
Mastic a	sphalt for dampproof courses and tanking							
SANS 952-1	985							
Polyolefir	i film for dampproofing and waterproofing							
in building	gs							
Reinforceme	nt							
SANS 190-2	:1984							
Expanded	l metal							

Part 2: Building products

SANS 920-1985 Steel bars for co	ncrete reinforce	ment	Lintels	Design guide Technical note		
SANS 1024-1991 Welded steel fabric for reinforcement of concrete		Build your house	Step by step with building plans			
Sealants						
SANS 110-1973 Sealing compoun component, polys	ds for building in sulphide base	dustry, two-				
SANS 1077-1984 Sealing compour construction indu base	ds for the buildir ustry, two compo	ig and nent polyurethane				
SANS 1305-1980 Sealing compoun component silico	ds for the buildin ne-rubber base	g industry, one-				
Lime						
SANS 523-2002 Limes for use in	building					
Sand						
SANS 1090-2002 Aggregates from for plaster and m	natural sources Nortar	. Fine aggregate				
Wall ties						
SANS 28-1986 Metal ties for ca	wity walls					
USEFUL BRIT	TISH STAN	DARDS				
BS 1014-1975 (198 Pigments for por products	36) tland cement and	d portland cement				
BS 4551-1998 Methods of testi	ng mortar, scree	ds and plasters				
BS 4887						
Mortar admixtur	es					
Part 1: 1986: Specification for admixtures	air-entraining (p	lasticizing)				
Part 2: 1987: Specification for	set-retarding ad	mixtures				
BS 6477-1984 Water repellents	for masonry sur	faces				
CONCRETE N	ANUFACT	URERS				
ASSOCIATION	I PUBLICA	TIONS				
Masonry Manual	6 th edition				67	
Free-standing walls	Design guide					
	Technical note:	Unreinforced				
		Homor Ceu				

APPENDIX C ANCHORS - WALLS

Anchors are used for tying metal straps, angles and wall accessories to masonry, concrete or steel, at wall/concrete, wall/wall, wall/steel intersections, or to support a leaf of a wall or service. Anchors function by being held in position in the base material by friction, keying, bonding or a combination of these factors. Essentially the fixing of anchors to any member requires either the drilling of a hole to house the anchor, or the firing of the anchor into the supporting material.

In general terms shot-firing anchors into brittle material such as concrete or masonry may shatter the material and the quality of support may then become suspect. Drilling is preferable where anchorage stress level is significant.

Firing into ductile materials such as steel or timber is an easy and quick method of anchoring.

In both cases the amount of force exerted in drilling or shot firing should not disturb the bonding of masonry units to adjacent units.

The position of the anchor is important in ensuring optimum load carrying capacity.

In the case of angles supporting a non-structural outer

leaf of a wall to the main structure then the position of the hole in the vertical leg of the angle should be as near the top of the angle as possible. It is also preferable to use an unequal angle with the longer leg of the angle in the vertical direction.

With straps holding walls to columns to provide lateral support, the anchor should be placed as near as possible to the right angle bend in the strap. This is to prevent the straightening out of the bend, with, say, shrinkage of the wall, which would tend to lift the masonry unit above the horizontal section of the strap, opening the bedding joint.

Normally a single anchor in the vertical leg of the strap is adequate but if two anchors are necessary then the spacing of these anchors should be such as not to reduce the overall anchorage. When shot firing into brittle materials the spacing should be at least 100 mm.

Heated drawn steel should be used for straps that are bent and twisted. Normally stainless steel cannot be shaped to the required shape.

The type, size and position of anchorage to be shown on drawings and/or clearly specified.


APPENDIX D ROOFING FIXING

Types of Anchor (refer SANS 10400-K)

Roof Slope,	Max	Type of anchor required		
Degrees	Roof Truss, Rafter or			
	Beam spacing, mm	Light Roof	Heavy Roof	
Less than 15	760	A,B or C	Not	
	1050	B or C	Applicable	
	1400	C		
15-30	760	A, B or C	Type A for	
	1050	B or C	all	
	1400	С	applications	
Greater than 30	Any	A,B or C		

Anchors

Type A: 2 Strands 4 mm Galvanised Steel Wire Type B: 30 mm x 1.2 mm Galvanised Steel Strap Type C: 30 mm x 1.6 mm Galvanised Steel Strap	
Length of Anchorage	Type of Roof
300 mm	Heavy roof (Concrete or clay tiles or slate)
600 mm	Sheeted Roof

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Note:

Details of types of anchors apply to buildings not exceeding two storeys in height and where span of the roof truss does not exceed 10 m. APPENDIX E: TIES, STRAP AND BEDDING REINFORCEMENT

Details of reinforcement used in bedding Joints

	Type	Ladder Type	Truss Type	Mesh/Lathing for rein intersecting	forcement and tying eaves of wall	I
	Description	Two longitudinal wires with transverse wires	Two longitudinal wires with diagonal transverse wires.	Rectangular wire grid	Diagonal flat expanded metal with diamond shape openings	
	Sketch					
	Width (w), mm	75/150/230	60/110/160	50/150	65/75/125	
_	Diameter of wire, mm	2,5/2,8/3,15/3,55	3,25/3,55	3,15	0,8 mm thick plate	
	Wire spacing (s), mm			50		
	Size of opening b x <i>K</i> .mm				10 × 30	
_	Length rolls, m	20/25		25	100	
	Length flats, m	ო	m	m	Cut to 250 mm	
	Size of sheet, m x m				1,2 x 2,4	1
	Note:	Wire manufactured for bedding joint reinforcement from high tensile steel should preferably be flat i.e. not in rolls.	Only available flat	Dimension and properties to be confirmed with local supplier	Dimensions and properties to be confirmed with local supplier. Consider stronger ties if lateral load transfer is significant	
	Check availability and quality. Fo	or quality, check if commercial or st	ated quality, whether mild, galvani	sed or stainless steel, or coat	ed for corrosion resistance.	
_						

AND A

Ć

	Hoop	o Iron	Straps	Rods/Bars	Wall Ties	
Purpose	Anchoring roof trusses to walls	Wall to wall sliding joints (Concertina strap)	 Anchoring concrete and steel columns to walls Anchoring walls to walls/sliding joint wall to wall sliding joints 	Reinforcement of: - bedding joint - hollow unit core - cavity Bars can be used in place of straps for anchorage.	Connecting two leaves of a consure that the wall acts as ensure that the wall acts as resisting applied loads. - In multileaf walls ensures monolithic action - In diaphragm walls provides transfer between web and fla	avity wall to a unit in s shear ange
Material	Normally cut from off cu steel – regarded as com	uts of rolls of sheet mercial quality	Normally cut from flat steel sheets – regarded as stated quality	Mild steel or high tensile steel. May be stainless steel or coated for corrosion resistance	Material determined by the lil corrosion viz. galvanised mild copper, copper-zinc or austen stainless steel	ikelihood of d steel, nitic
Shape	Flat	Concertina at joint	Flat	Round, smooth, deformed or indented	Of various shapes	
Thickness, mm	1,2/1,6	1,2/1,6	2,5/3,0		1,5 4,0	
Width, mm	30	25 30 40	30 40		13 20	
Diameter, mm				6<Ø<32	2,8 3,15 4,0 4,5	
Fixing	One end of strap embedded in concrete in core of unit or in bedding joint mortar, other end fixed to roof truss or wall plate. See Appendix D.	Both ends embedded in mortar joint	One end of strap embedded in concrete in core of unit, or in bedding joint mortar, other end fixed by shot- firing bolts/pins into steel or drilling and bolting into concrete	Placed in - bedding joint - core hollow unit, - bond and U-beams, - cavity walls and filled with mortar or infill concrete	Placed in bedding mortar	
			For sliding joints, one end greased		General requirements for provision of ties	
					Size of cavity	Ties/m ²
					<75 mm 75 - 100 mm 100 - 150 mm	ល ហ ហ ហ
Check material p	roviding connection betwe	en structural masonry e	lements can safely transfer	loads and forces while providin	ng lateral support.	

APPENDIX F DETAILING PRACTICE FOR REINFORCED MASONRY

R B Watermeyer Pr. Eng. B Sc Eng, MSAICE, MSAConsE Soderlund & Schutte Inc.

1. INTRODUCTION

Drawings depicting details of reinforcement in masonry elements, supplemented by specifications are required to translate designs into physical realities. Detailing is therefore the most important link between good design and quality construction. Accordingly detailing of reinforcement should be kept simple, clear and practical while drawings should clearly define and depict the design requirements in a comprehensible manner. SANS 10164-2 offers guidance in this regard, the main provisions of which are highlighted and illustrated hereunder.

Reinforcement should be located to suit simple masonry bonding patterns. Cutting of masonry units should be kept to a minimum while the bonding of masonry should be such that an adequate void for grouting is maintained. Common practical bonding arrangements are illustrated below.

The detailing of reinforced masonry differs somewhat to that of reinforced concrete; the principle differences being:

- distribution steel is not required in certain masonry bonding patterns since bonded masonry can often span and distribute forces between reinforcing bars.
- reinforcing bars often have to be protected against corrosion in reinforced masonry applications where mortar infill is employed.
- the characteristic anchorage bond strength between mortar and steel is significantly less than that between concrete and steel.

2. MORTAR AND CONCRETE INFILL (SANS 10164-2; CI 5.4)

Only Class I and Class II mortar (refer to SANS 10164-1) should be used in the bedding course for reinforced masonry applications. Where masonry cement is used, the bond between steel and mortar should be investigated.

Infill concrete should be grade 25 concrete or better. Mixes should have adequate workability with a slump of between 75 and 175mm. The nominal aggregate in such concrete should be at least 5 mm less than the permitted cover to any reinforcement.



3. DETAILING RULES (SANS 10164-2; CI 7.6)

3.1 Main and secondary reinforcement

The main provisions of SANS 10164-2 which relate to the manner in which steel is located in reinforced elements in summarised in Table 1.

Table 1: Detailing of main and secondary reinforcement

LOCATION OF STEEL WITHIN ELEMENT	MAXIMUM BAR SIZE mm	SECONDARY REINFORCEMENT*	MAXIMUM BAR SPACING mm	SPECIAL PROVISIONS
Grouted cavity	25	A _s > <u>0,05 bd</u> 100	500	Low lift construction Provide ties in_accordance with SANS 10164-1 High lift construction Provide purpose made ties in accordance with Appendix A of SANS 10164-2
Pockets	32	Not required [#]	No upper limit	Only one bar may be used if pocket is less than 125 mm x 125 mm
Quetta bond	25	a _s > <u>0.05 bd</u> 100	500	Only one bar may be used if core is less than 125 mm x 125 mm
Cores of hollow units	25	A _s > <u>0.5 bd</u> 100	500	Only one bar may be used if core is less than 125 mm x 125 mm
Bed joints	6#	Not applicable	Not applicable	Wall has enhanced lateral resistance if A _s > 14mm ² is provided at vertical centres ≯ 450 mm

Prestraightened hard drawn wire with a minimum proof stress of 485 N/mm² as supplied by a manufacturer of welded steel fabric reinforcement is suitable for such reinforcement. (Standard bar diameters are 3,55;4 and 5,6);

+ b = breadth of section; d = depth to neutral axis. \boldsymbol{A}_s = cross sectional area of reinforcement.

# Distribution steel is not required since bonded masonry, particularly in the horizontal direction, can span and distribute forces between reinforcing bars. However, distribution steel may be required to control shrinkage.				
Usually reinforcement acts in tension. However, where	secondary steel reinforcement in the form of			
reinforcement acts in compression, such	distribution steel, links or binders.			
reinforcement must be restrained against the	In all cases, the minimum clear horizontal or vertical			
tendency to buckle. This achieved by the inclusion of	distance between parallel bars should be as follows:			





1.2 Anchorage bond, laps and joints

For reinforcement to develop the design stress, it must be adequately bonded into the surrounding masonry. This may be achieved by ensuring that:

- the cover of concrete or mortar infill is at least equal to the bar diameter; and
- a sufficient length of bar (anchorage length) extends beyond any section to develop the necessary force at that section.

The length of bar required for anchorage purposes may be calculated as follows:

$$l_{ba} = \frac{f_{y} \gamma_{mb} \emptyset}{4 \gamma_{ms} f_{b}} = K \emptyset$$

where:

Ø = nominal bar diameter

 $\gamma_{mb} =$ partial safety factor for bond strength

 γ_{m_s} = partial safety factor for strength of steel

 f_{b} = characteristic anchorage bond strength

- **A**_s = cross sectional area of steel
- K = ratio of anchorage bond length to bar diameter (see Table 2)

Thus $1_{ba \ required} = K \not Q \underbrace{A_{s \ required}}_{A_{s \ provided}}$



Table 2: Ratio of anchorage bond length to bar diameter

TYPE OF	CHARACTERISTIC	RATIO OF ANCHORAGE BOND LENGTH TO BAR				
REINFORCEMENT	TENSILE		DIAMETER (K)*			
	STRENGTH	Morta	r Infill	Concre	te Infill	
	MPa	Tension	Compression	Tension	Compression	
Hot rolled mild steel plain bar as in SANS 920	250	51	42	42	35	
Hot rolled high yield deformed bar as in SANS 920	450	68	57	55	45	
Hard drawn steel wire as in SANS 1024	485	98	82	82	68	
Stainless steel grades 304515, 316531 and 316533 as in BS 970-1	460	93	77	78	65	
– plain bar – deformed bar		70	58	56	46	

The effective anchorage length of a hook or bend, measured from the start of the bend to a point four times the bar size beyond the end of the bend should be taken as the lesser of:

24 times the bar size.

8 times the internal radius of a hook.

4 times the internal radius of a 90 degree bend.





Note: Minimum radius of any bend

- = 2 Ø (mild steel)
- = 3 Ø (high yield steel)

The beginning of hooks should be located inside the face of support as follows:



Joints in reinforcement may be achieved by means of mechanical couplers or simply by lapping reinforcing bars of follows:



Generally, laps should be located away from areas of high stress and should be staggered. Account of the construction sequence, buildability, stress considerations, congestion of reinforcement etc., should be taken in the location of laps and joints.

1.3 Links

Links may be required to restrain reinforcement acting in compression or to provide shear reinforcement. Links may only be considered to be fully anchored if they are detailed as follows:



Shear reinforcement links in beams should be provided as follows:



Where compression steel is used in beams, links should be provided as for columns. Column links are required when the area of steel exceeds 0,25% of the gross area of the column and the design load exceeds 25% of the resistance capacity of the column. In such circumstances, links should be proved as follows:



1st course



2nd course







≯ 20 x bar diameter

Link spacing (s_v)

Note:

S_v

Link spacing for internal bars $\geq 2s_v$





However, should the distance between the face of the support and the edge of the nearest principal load be less than twice the effective depth, reinforcement should be curtailed as follows:



Reinforcing bars which are subjected to bending and terminate other than at an end support, should continue for a distance beyond the point at which they are no longer required, equal to the greater of the effective depth of the member or 12 times the bar size, provided, however, that one or more of the following is satisfied:

- bars extend for a distance at least equal to the effective anchorage bond length;
- the design shear strength of the section is at least twice that of the applied shear force;
- the remaining reinforcement provides at least twice the area of reinforcement required to resist the applied bending moment.

4. RESISTANCE OF METAL COMPONENTS TO CORROSION (SANS 10164-2; Cl 9.2)

4.1 General

The resistance of metal components to corrosion depends upon the following:

exposure environment

- type and quality of cementitious surround, i.e., mortar or infill concrete
- cover
- type of protective coating of steel.

EXPOSURE CLASSIFICATION	EXPOSURE ENVIRONMENTS FOR SURFACES OF REINFORCED MEMBERS
E1	Protected by an impermeable membrane Exposed to the elements in inland areas as shown in Figure 1. interiors of buildings. Beneath coatings that resist moisture penetration.
E2	Exposed to the elements in: inland areas as shown in Figure 1. interiors of industrial buildings where humidity is high or where repeatedly washed. Submerged in non-aggressive soils.
E3	Exposed to the elements in: areas within 3 km of industries that discharge atmospheric pollutants. areas within 1 km of the coastline or shoreline of large expanses of salt water. Submerged in fresh water.
S	Submerged in aggressive soils. Submerged in sea water, running water or soft water. In contact with corrosive liquids or gas.

Table 3: Classification of exposure conditions

SANS 10164-2 contains recommendations regarding	4.2 Exposure classification
the minimum levels of protective coatings for reinforcement and masonry accessories used in various types of construction and exposure conditions. These recommendations are not necessarily the desirable levels of protection that may be required since local conditions or specific circumstances may warrant a higher degree of protection.	The exposure classification may be established from Table 3 and Figure 1 or Table 17 of SANS 10164-2. Elements which may be subjected to more severe exposure than the remainder of a building, such as parapets, chimneys and sills should be regarded as being located in an environment classified as E3.



4.3 Corrosion protection

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The degree and type of corrosion protection required, if any, for various types of steel should be determined in accordance with Table 4, read in conjunction with Table 5. The zinc coating on galvanised steel ties should be at least equal to that in Table 2 of SANS 935 for normal environments and 470 g/m² for highly corrosive environments.

Table 4 : Corrosion-resistance rating for steel in masonry

CORROSION- RESISTANCE RATING	TYPE, OR COATING, OF STEEL (OR BOTH)				
C1	Uncoated carbon steel; or steel whose coating is less than required for C2 rating.				
C2	 Galvanized steel; for products made from: a) sheet steel – the coating class shall be at least Z 275 as in SANS 934; b) wire of circular cross-section up to 6,0 mm diameter – the coating shall be as for class A wire in Table 2 of SANS 935; c) other forms of steel – the coating mass shall be as in Table 1 of SANS 763. 				
C3	Galvanized steel; for products made from: a) sheet – the coating class shall be at least Z 600 as in SANS 934. b) other forms of steel – the coating shall be as for rating C2.				
C4	Steel, or steel coating, whose type and thickness are specially selected to withstand the particular corrosive conditions to which that steel and its masonry may be exposed.				

Table 5: Selection of reinforcement for durability

LOCATION OF REINFORCEMENT CLASSIFICATION	EXPOSURE RESISTANCE	CORROSION
Located in grouted cavities or in Quetta bond construction		
a) where concrete infill employedb) where mortar infill is employed	E1, E2 and E3 S E1 E2 and E3	C1 or higher C4 C1 C2 or higher
In bed joints	E1 E2 E3 S	C1 or higher C2 or higher C3 C4

4.4 Cover

Cover to reinforcement should be as follows:





	MIN	IMUM THICKNESS O	F CONCRETE COVER,	mm	
		Concrete grade (a	s in SANS 10100)		
EXPOSURE	25	30	35	40	
CONDITION	Minimum cement content kg/m ³				
	250	300	350	350	
E1	20	20	20	20	
E2	-	30	30	25	
E3	_	40	35	30	
s	-	_	_	60	

The tooling of mortar joints gives a dense, watershedding finish. Tooling of joints should be undertaken in elements located in environments which are classified as E3 or S.

5. FIRE RESISTANCE

SANS 10164-2 does not contain any guidance on the fire resistance of reinforced elements and simply makes reference to a code which is still in the course

of preparation. BS 5628 Part 2 (Structural use of Reinforced and Prestressed Masonry) suggests that the masonry itself be considered as part of the cover and that the recommendations of BS 8110 (Structural use of Concrete) be followed. AS 3700 (SAA Masonry Code), on the other hand, specifies a minimum cover to the reinforcement for a specific fire resistance period. (See Table 7).

Table 7: Protection to reinforcement for structural adequacy (AS 3700)

FIRE RESISTANCE PERIOD, MINUTES	30	60	90	120	180	240
Minimum dimension from the reinforcement to the	20	20	20	40	55	65
exposed face of the masonry, mm	30	30	30	40	55	65







NOTES

